

SAFETY DATA SHEET

Conductor 4

SECTION 1

Identification

1.1 Identification

Product name:	Conductor 4
Other means of identification:	Conductive ink, conductive paste, silver ink, silver conductor, silver paste

1.2 Recommended use and restrictions on use: No additional information available.

1.3 Supplier: Voltera Inc.
180 Northfield Dr W, Suite 2
Waterloo, ON N2L 0C7, Canada
Email: support@voltera.io

1.4 Emergency telephone number: +1 613-996-6666 or
1-888-CAN-UTEC (226-8832)
International Emergency Number, CANUTEC
This telephone number is available 24 hours per day, 7 days per week.

SECTION 2

Hazards identification

2.1 Classification of the substance or mixture

GHS-US classification

Skin Irrit. 2	H315
Eye Irrit. 2	H319
Skin Sens. 1	H317
Repr. 2	H361
STOT SE 3	H335
Repr. 2	H361
Aquatic Acute 1	H400
Aquatic Chronic 1	H410

2.2 GHS Label elements, including precautionary statements

GHS US labelling

Hazard pictograms (GHS US):	
Signal word (GHS US):	Warning
Hazard statements:	H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation. H335 - May cause respiratory irritation. H361 - Suspected of damaging fertility or the unborn child. H400 - Very toxic to aquatic life. H410 - Very toxic to aquatic life with long lasting effects.
Precautionary statements (GHS US):	P201 - Obtain special instructions before use. P202 - Do not handle until all safety precautions have been read and understood. P261 - Avoid breathing dust/fume/gas/mist/vapors/spray. P264 - Wash hands, forearms and face thoroughly after handling. P271 - Use only outdoors or in a well-ventilated area. P272 - Contaminated work clothing must not be allowed out of the workplace. P273 - Avoid release to the environment. P280 - Wear protective gloves, protective clothing, chemical goggles, & face protection. P302+P352 - If on skin: Wash with plenty of water. P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing P308+P313 - If exposed or concerned: Get medical advice/attention. P312 - Call a poison center or doctor if you feel unwell. P332+P313 - If skin irritation occurs: Get medical advice/attention. P333+P313 - If skin irritation or rash occurs: Get medical advice/attention. P337+P313 - If eye irritation persists: Get medical advice/attention. P362+P364 - Take off contaminated clothing and wash it before reuse. P363 - Wash contaminated clothing before reuse. P391 - Collect spillage. P403+P233 - Store in a well-ventilated place. Keep container tightly closed. P405 - Store locked up. P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3 Other hazards which do not result in classification

No additional information available.

2.4 Unknown acute toxicity (GHS US)

Not applicable.

SECTION 3

Composition/information on ingredients

3.1 Substances

Not applicable.

3.2 Mixtures

Name	Product identifier	%
Silver	(CAS-No.) 7440-22-4	65-85
Diethylene glycol monobutyl ether acetate	(CAS-No.) 124-17-4	10-30
Proprietary	Trade secret	0.1 – 1

*In accordance with paragraph (i) of the OSHA Hazard Communication Standard (29 CFR §1910.1200), the specific chemical identity or exact weight % has been withheld as a trade secret.

SECTION 4

First-aid measures

4.1 Description of first aid measures

First-aid measures general:	If exposed or concerned, get medical attention/advice. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before re-use. Never give anything to an unconscious person.
First-aid measures after inhalation:	IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if breathing is affected. If breathing is difficult, supply oxygen.
First-aid measures after skin contact:	IF ON SKIN (or clothing): Remove affected clothing and wash all exposed skin with water for at least 15 minutes. If irritation develops or persists, get medical attention.
First-aid measures after eye contact:	IF IN EYES: Immediately flush with plenty of water for at least 15 minutes. Remove contact lenses if present and easy to do so. Continue rinsing if pain, blinking, or irritation develops or persists, get medical attention. Continue rinsing.

First-aid measures after ingestion:	IF SWALLOWED: rinse mouth thoroughly. Do not induce vomiting without advice from poison control center. Get medical attention if you feel unwell.
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4.2 Most important symptoms and effects (acute and delayed)

Symptoms/effects:	Causes serious eye irritation. Causes skin irritation. May cause an allergic skin reaction. May cause respiratory irritation. Suspected of damaging fertility. Suspected of damaging the unborn child.
Symptoms/effects after inhalation:	May cause respiratory irritation.
Symptoms/effects after skin contact:	Causes skin irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact:	Causes serious eye irritation.
Symptoms/effects after ingestion:	May cause gastrointestinal irritation.
Chronic symptoms:	May cause an allergic skin reaction. Suspected of damaging fertility or the unborn child.

4.3 Immediate medical attention and special treatment, if necessary

No additional information available.

SECTION 5

Fire-fighting measures

5.1 Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Foam. Carbon dioxide. Dry powder. Water spray.

5.2 Specific hazards arising from the chemical

Fire hazard:	Product is not flammable.
Explosion hazard:	Product is not explosive.
Reactivity:	No dangerous reactions known under normal conditions of use.

5.3 Special protective equipment and precautions for fire-fighters

Precautionary measures fire:	Eliminate all ignition sources if safe to do so.
Firefighting instructions:	Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers. Do not dispose of fire-fighting water in the environment.

Protection during firefighting:	Do not enter fire area without proper protective equipment, including respiratory protection. Self-contained breathing apparatus.
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Other information:	Under fire conditions closed containers may rupture or explode.
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SECTION 6

Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

General measures:	Evacuate area. Ventilate area. Keep upwind. Spill should be handled by trained cleaning personnel properly equipped with respiratory and eye protection.
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6.1.1 For non-emergency personnel

Protective equipment:	Wear Protective equipment as described in Section 8.
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Emergency procedures:	Evacuate unnecessary personnel.
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6.1.2 For emergency responders

Protective equipment:	Wear suitable protective clothing, gloves and eye or face protection. Approved supplied-air respirator, in case of emergency.
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6.2 Environmental precautions

Prevent entry to sewers and public waters. Do not allow product to spread into the environment.

6.3 Methods and material for containment and cleaning up

For containment:	Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Prevent entry to sewers and public waters.
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Methods for cleanup:	Use only non-sparking tools. Small quantities of liquid spill: take up in non-combustible absorbent material and shovel into container for disposal. This material and its container must be disposed of in a safe way, and as per local legislation.
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6.4 Reference to other sections

See Sections 8 and 13.

SECTION 7

Handling and storage

7.1 Precautions for safe handling

Precautions for safe handling:	Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container closed when not in use. Avoid contact with skin and eyes. Do not eat, drink or smoke when using this product. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.
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7.2 Conditions for safe storage, including any incompatibilities

Storage conditions:	Store in original container. Keep container closed when not in use. Containers which are opened should be properly resealed and kept upright to prevent leakage. Store in a dry, cool and well-ventilated place.
Incompatible materials:	No data available.
Heat and ignition sources:	Avoid ignition sources.

SECTION 8

Exposure controls/personal protection

8.1 Control parameters

Silver (7440-22-4)

ACGIH	ACGIH OEL TWA	0.1 mg/m ³ (dust and fume)
ACGIH	Remark (ACGIH)	TLV® Basis: Argyria
ACGIH	Regulatory reference	ACGIH 2023
OSHA	OSHA PEL TWA [1]	0.01 mg/m ³
OSHA	Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
IDLH	IDLH	10 mg/m ³ (dust)
NIOSH	NIOSH REL TWA	0.01 mg/m ³ (dust) 0.9 µg/m ³ (nanoparticles <100 nm)



Diethylene glycol monobutyl ether acetate (124-17-4)

ACGIH	Remark (ACGIH)	OELs not established
OSHA	Remark (OSHA)	OELs not established

Proprietary (trade secret)

ACGIH	Remark (ACGIH)	OELs not established
OSHA	Remark (OSHA)	OELs not established

8.2 Appropriate engineering controls

Appropriate engineering controls:	Provide adequate general and local exhaust ventilation. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Use explosion-proof equipment with flammable materials. Ensure adequate ventilation, especially in confined areas.
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8.3 Individual protection measures/Personal protective equipment

Personal protective equipment symbol(s):



Personal protective equipment:

Gloves. Protective goggles. Protective clothing.

Hand protection:

Use gloves chemically resistant to this material when prolonged or repeated contact could occur. Gloves should be classified under Standard EN 374 or ASTM F1296. Suggested glove materials are: Neoprene, Nitrile/butadiene rubber, Polyethylene, Ethyl vinyl alcohol laminate, PVC or vinyl. Suitable gloves for this specific application can be recommended by the glove supplier.

Eye protection:

Wear eye protection, including chemical splash goggles and a face shield when possibility exists for eye contact due to spraying liquid or airborne particles.

Skin and body protection:

Wear long sleeves, and chemically impervious PPE/coveralls to minimize bodily exposure.

Respiratory protection:

Use NIOSH (or other equivalent national standard) -approved dust/particulate respirator. Where vapor, mist, or dust exceed PELs or other applicable OELs, use NIOSH-approved respiratory protective equipment.

Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state:	Solid
Appearance:	Viscous paste
Color:	Light to dark grey
Odor:	Characteristic Glycol Ether
Odor threshold:	No data available
pH:	No data available
Melting point:	No data available
Freezing point:	No data available
Boiling point:	245 °C (473 °F) bp of diethylene glycol butyl ether acetate
Flash point:	102 °C (216 °F) closed cup for diethylene glycol butyl ether
Relative evaporation rate (butylacetate=1):	No data available
Flammability (solid, gas):	No data available
Vapor pressure:	0.005 hPa @ 20 °C (68 °F)
Relative vapor density at 20°C:	No data available
Relative density:	No data available
Density:	2.5 – 4 g/cm ³
Solubility:	No data available
Partition coefficient n-octanol/water (Log Pow):	No data available:
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available:
Viscosity, kinematic:	Not applicable
Viscosity, dynamic:	No data available:
Explosive limits:	No data available:
Explosive properties:	No data available:
Oxidising properties:	No data available:

9.2 Other information

No additional information available.

SECTION 10

Stability and reactivity

10.1 Reactivity

No dangerous reactions known under normal conditions of use.

10.2 Chemical stability

Stable under recommended handling and storage conditions (see section 7).

10.3 Possibility of hazardous reaction

None under normal use.

10.4 Conditions to avoid

Heat, flames, sparks, and other sources of ignition. Avoid electro-static discharges.

10.5 Incompatible materials

None known.

10.6 Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11

Toxicological information

11.1 Information on toxicological effects

Acute toxicity (oral):	Not classified
Acute toxicity (dermal):	Not classified
Acute toxicity (inhalation):	Not classified

Diethylene glycol monobutyl ether acetate (124-17-4)

LD50 oral rat	6500 mg/kg
LD50 dermal rabbit	14500 mg/kg
LC50 inhalation rat	73.7 mg/l/4h

Skin corrosion/irritation:	Causes skin irritation.
Serious eye damage/irritation:	Causes serious eye irritation.
Respiratory or skin sensitisation:	May cause an allergic skin reaction.
Germ cell mutagenicity:	Not classified.
Carcinogenicity:	Not classified.
Reproductive toxicity:	Suspected of damaging fertility or the unborn child.
STOT-single exposure:	May cause respiratory irritation.
STOT-repeated exposure:	Not classified.
Aspiration hazard:	Not classified.
Viscosity, kinematic:	Not applicable.
Symptoms/effects:	Causes serious eye irritation. Causes skin irritation. May cause an allergic skin reaction. May cause respiratory irritation. Suspected of damaging fertility. Suspected of damaging the unborn child.
Symptoms/effects after inhalation:	May cause respiratory irritation.
Symptoms/effects after skin contact:	Causes skin irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact:	Causes serious eye irritation.
Symptoms/effects after ingestion:	May cause gastrointestinal irritation.
Chronic symptoms:	May cause an allergic skin reaction. Suspected of damaging fertility or the unborn child.

SECTION 12

Ecological information

12.1 Toxicity

Ecology — General: Very toxic to aquatic life with long lasting effects.

Silver (7440-22-4)

LC50 - Fish [1]	0.00155 – 0.00293 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static] Source: EPA)
EC50 - Crustacea [1]	0.00024 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
LC50 - Fish [2]	0.0062 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [flow-through] Source: EPA)



12.2 Persistence and degradability

No additional information available

12.3 Bioaccumulative potential

No additional information available

12.4 Mobility in soil

No additional information available

12.5 Other adverse effects

Other adverse effects:

No data available.

SECTION 13

Disposal considerations

13.1 Disposal methods

Waste treatment methods:

Do not discharge to public wastewater systems without permit of pollution control authorities. No discharge to surface waters is allowed without a permit.

Product/package disposal recommendations:

Dispose in a safe manner in accordance with local/national regulations. Do not allow the product to be released into the environment.

SECTION 14

Transport information

Department of Transportation (DOT)

In accordance with DOT

Transport documentation description (DOT):

UN3077 Environmentally hazardous substances, solid, n.o.s. (Contains: Silver), 9, III

UN-No.(DOT):

UN3077

Proper shipping name (DOT):

Environmentally hazardous substances, solid, n.o.s. (Contains: Silver)

Class (DOT):

9 - Class 9 - Miscellaneous hazardous material
49 CFR 173.140

Packing group (DOT):

III - Minor Danger



Hazard labels (DOT):

9 - Class 9
(Miscellaneous dangerous materials)



Dangerous for the environment:

Yes

Marine pollutant:

Yes



DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27):

No limit

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75):

No limit

DOT Vessel Stowage Location:

A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

Emergency Response Guide (ERG) Number:

171

Other information:

No supplementary information available.

Transport by sea (IMDG)

Transport documentation description (IMDG):

UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. ((Contains: Silver)), 9, III

UN-No. (IMDG):

3077

Proper shipping name (IMDG):

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.

Class (IMDG):

9 - Miscellaneous dangerous substances and articles

Packing group (IMDG):

III - substances presenting low danger

Limited quantities (IMDG):

5 kg

Marine pollutant:

Yes



Air transport (IATA)

Transport documentation description (IATA):	UN 3077 Environmentally hazardous substance, solid, n.o.s. ((Contains: Silver)), 9, III
UN-No. (IATA):	3077
Proper shipping name (IATA):	Environmentally hazardous substance, solid, n.o.s.
Class (IATA):	9 - Miscellaneous Dangerous Substances and Articles
Packing group (IATA):	III - Low danger

SECTION 15

Regulatory information

15.1 US Federal regulations

Metalon® HPS-U211

All chemical substances in this product are listed as "Active" in the EPA (Environmental Protection Agency) "TSCA Inventory Notification (Active-Inactive) Requirements Rule" ("the Final Rule") of Feb. 2019, as amended Feb. 2021, or are otherwise exempt or regulated by other agencies such as FDA or FIFRA

SARA Section 311/312 Hazard Classes	Health hazard - Serious eye damage or eye irritation Health hazard - Specific target organ toxicity (single or repeated exposure) Health hazard - Reproductive toxicity
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Silver (7440-22-4)

Subject to reporting requirements of United States SARA Section 313

CERCLA RQ	1000 lb
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15.2 International regulations

No additional information available

15.3 US state regulations

This product does not contain any substances known to the state of California to cause cancer and/or reproductive harm.

Component	State or local regulations
Silver (7440-22-4)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Massachusetts - Right To Know List; U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List



Component	State or local regulations
Butyraldehyde (123-72-8)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List

SECTION 16

Other information

Other information:	Author: JMM.
NFPA health hazard:	2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.
NFPA fire hazard:	1 - Materials that must be preheated before ignition can occur.
NFPA reactivity:	0 - Material that in themselves are normally stable, even under fire conditions.

HMIS Hazard Rating

Health:	2
Flammability:	1
Physical:	0

Revision date

August 4, 2026

Indication of changes: Revision 1.0 – New SDS created.

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.