

 VOLTERA	<b>MATERIAL SAFETY DATA SHEET</b> <i>according to EC 1272/2008 [CLP]</i>	<b>VERSION NO:</b> 3
	<b>LEADED ROSIN-BASED SOLDER PASTE</b>	<b>REVISION:</b> 2023-05-05

## SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

### 1.1 Product Identifier

**Product name:** Leaded Rosin Based Solder Paste  
**Synonyms:** Solder Cream, Solder Paste

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Intended use:** Circuit board prototyping

### 1.3 Supplier's Details

**Supplier Name:** Voltera Inc.  
**Supplier Address 1:** 180 Northfield Dr W, Suite 2  
**City:** Waterloo  
**Province:** Ontario  
**Postal Code:** N2L0C7  
**Country:** Canada  
**Business Phone:** 1-888-381-3332

### 1.4 Emergency Phone Number

**Emergency Phone:** CANUTEC 1+ 613-996-6666 or **1-888-CAN-UTEC (226-8832)**

## SECTION 2: HAZARDS IDENTIFICATION

### 2.1 Classification of the substance or mixture

#### 2.1.1 Classification according to Regulation (EC) No 1272/2008 [CLP]

**GHS Class Phrases:** Specific Target Organ Toxicity -STOT Repeated exposure RE. Category 1 (central and peripheral nervous system, the kidneys, and the blood system)  
Carcinogenicity. Category 2  
Reproductive toxicity. Category 1B  
Germ cell mutagenicity. Category 2  
Eye Irritation Category 2  
Hazardous to the aquatic environment, short-term, acute Category 1  
Hazardous to the aquatic environment, long-term, chronic Category 2

### 2.2 Label Elements



**Signal Words:** DANGER.  
**Hazard Statements:** H372 – Causes damage to organs through prolonged or repeated exposure  
H351 – Suspected of causing cancer  
H360 – May damage fertility or the unborn child.  
H341 – Suspected of causing genetic defects.  
H319 – Causes serious eye irritation.  
H400 – Very toxic to aquatic life.  
H411 – Toxic to aquatic life with long lasting effects.

**Precautionary Statements:** P201 – Obtain special instructions before use  
P202 – Do not handle until all safety precautions have been read and understood.  
P260 – Do not breathe dust/fume/gas/mist/vapours/spray.  
P264 – Wash hands thoroughly after handling.  
P270 – Do not eat, drink, or smoke when using this product.  
P273 – Avoid release into the environment.  
P280 – Wear protective gloves/protective clothing/eye protection/face protection.  
P338 – P305+P351+IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P313 – P308+If exposed or concerned: Get medical advice/attention.  
P314 – Get medical advice/attention if you feel unwell.  
P313 – P337+If eye irritation persists: Get medical advice/attention.

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P391 – Collect spillage.  
P405 – Store locked up.  
P501 – Dispose of contents/container in accordance with Local, State, Federal and Provincial regulations.

### 2.3 Other Hazards

#### Other Potential Health Effects:

Exposures to soldering fumes and vapours may be irritating to eyes, respiratory system, and skin.

## SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

### 3.2 Mixtures

Component	CAS	% by Weight	Hazard Descriptions
Tin	7440-31-5	18-55.5	
Silver	7440-22-4	0-1.8	Acute oral toxicity (Category 4) Acute hazard to the aquatic environment (Category 1) Chronic hazard to the aquatic environment (Category 1)
Bismuth	7440-69-9	0.1-12	
Lead	7439-92-1	6.4-77.5	Mutagen (Category 2), Carcinogen (Category 2), Reproductive Toxicity (Category 1A), STOT RE1 Acute hazard to the aquatic environment (Category 1) Chronic hazard to the aquatic environment (Category 1)
Hydrogenated Rosin	65997-06-0	3.0-9.0	Eye irritation (Category 2)
Tridecyl alcohol	68526-86-3	0.0-7.0	Acute hazard to the aquatic environment (Category 1) Chronic hazard to the aquatic environment (Category 1)
Alpha terpineol	98-55-5	1.0-7.0	Eye irritation (Category 2)
Salicylic acid	69-72-7	0.15-0.17	Acute oral toxicity (Category 4) Acute Dermal (Category 4) Serious eye damage (Category 1)
Malonic acid	141-82-2	0.25-0.28	Acute oral toxicity (Category 4) Serious eye damage (Category 1)

## SECTION 4: FIRST AID MEASURES

### 4.1 Description of first aid measures

**Eye Contact:** Immediately flush eyes with plenty of water for 15 to 20 minutes. Get medical attention, if irritation or symptoms of overexposure persists.

**Skin Contact:** Immediately wash skin with soap and plenty of water. Get medical attention if irritation develops or persists.

**Inhalation:** If inhaled, remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.

**Ingestion:** If swallowed, do NOT induce vomiting. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person.

### 4.2 Most important symptoms and effects, both acute and delayed

**Other First Aid:** Exposures to soldering fumes and vapors may be irritating to eyes, respiratory system, and skin.

### 4.3 Indication of immediate medical attention and special treatment needed

**Note to Physicians:** Provide general supportive measures and treat symptomatically.

## SECTION 5: FIRE-FIGHTING MEASURES

### 5.1 Extinguishing media

**Extinguishing Media:** Use alcohol resistant foam, carbon dioxide, dry chemical, or water fog or spray when fighting fires involving this materials

### 5.2 Special Hazards arising from the substance or mixture

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**Hazardous Combustion Byproducts:** May form carbon monoxide, carbon dioxide, or other toxic fumes. At high temperatures, metallic vapors may be liberated.

**Unusual Fire Hazards:** Flux in solder may burn if soldering is done with a flame.

**Sensitivity To Impact:** Do not use a solid water stream as it may scatter and spread fire.

### 5.3 Advice for firefighters

**Protective Equipment:** As in any fire, wear Self-Contained Breathing Apparatus (SCBA), MSHA/NIOSH (approved or equivalent) and full protective gear.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1 Personal precautions, protective equipment and emergency procedures

**Personnel Precautions:** Evacuate area and keep unnecessary and unprotected personnel from entering the spill area. Avoid inhaling vapors, mists, or fumes. Avoid contact with skin, eyes, and clothing.

### 6.2 Environmental precautions

**Environmental precautions:** Avoid runoff into storm sewers, ditches and waterways.

### 6.3 Methods and materials for containment and cleaning up

**Methods for Containment:** Melted solder will solidify on cooling and can be scraped up.

**Methods for Cleanup:** Solidified solder can be scraped up upon cooling. Use caution to avoid breathing fumes if a gas torch is used to cut up large pieces.

### 6.4 Reference to other sections

**Protective Equipment:** Refer to Section 8 for information on personal protection equipment.

## SECTION 7: HANDLING AND STORAGE

### 7.1 Precautions for safe handling

**Handling:** Use with adequate ventilation. Avoid breathing vapour and fumes. Use only in accordance with directions.

**Special Handling:** Do not use in areas without adequate ventilation.

**Hygiene Practices:** Avoid inhaling vapors, mists, or fumes. Wash thoroughly after handling.

### 7.2 Conditions for safe storage, including any incompatibilities

**Storage:** Store between 4° and 10°C (40° and 50°F). Keep container closed. Do not store with foodstuffs.

### 7.3 Specific end use(s)

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 Control parameters

**Exposure Guidelines – Ingredient Based:**

**Lead:**

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ACGIH: TLV-TWA: 0.05 mg/m3

OSHA: PEL-TWA: 0.05 mg/m3

Tin:

OSHA: PEL-TWA: 2 mg/m3

Silver:

OSHA: PEL-TWA: 0.01 mg/m3

## 8.2 Exposure Controls

**Engineering Controls:** Use appropriate engineering control such as process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Where such systems are not effective wear suitable personal protective equipment, which performs satisfactorily and meets OSHA or other recognized standards. Consult with local procedures for selection, training, inspection and maintenance of the personal protective equipment.

**Eye Protection:** Safety glasses with side-shields.

**Hand Protection:** Wear appropriate protective gloves. Consult glove manufacturer's data for permeability data.

**Respiratory Protection:** When ventilation is not sufficient to remove fumes from the breathing zone, a safety approved respirator or self-contained breathing apparatus should be worn.

**Hygiene Practices:** Avoid inhaling vapors, mists, or fumes. Wash thoroughly after handling.

**Additional information about design of technical facilities:** No further data; see item 7.

**Engineering Measures:** Maintain adequate local ventilation. Operators should be protected from soldering fumes.

### Personal protective equipment:

*Eyes:* Wear appropriate safety glasses

*General protective and hygienic measures:* Wear appropriate protective clothing and impervious rubber gloves. Avoid skin contact.

Wash hands before breaks and at the end of work.

*Respiratory protection:* Use with adequate ventilation.

*Hygiene:* Do not store with foodstuffs. Eating or drinking should not be permitted in areas where soldering is done.

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 Information on basic physical and chemical properties

Color	Grey
Odour:	Mild
pH-value:	Not determined
Melting Temperature:	> 100°C (> 212°F)
Boiling Temperature:	124 – 198°C (255 – 388°F)
Flash point:	> 76°C (> 169°F)
Lower Flammability Limit:	Not determined
Upper Flammability Limit:	Not determined
Ignition temperature:	Not determined
Vapour Pressure:	Not determined
Vapour Density:	Not determined
Density:	>4g/cm3 (@20°C (68°F))
Solubility:	Insoluble
Evaporation rate:	Not determined
Partition Coefficient:	Not determined.
Percent Volatile:	Not determined.
VOC content:	Not determined.
Expansion Ratio:	400-1000kCps

### 9.2 Other information

**Note from Section 9:** None.

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## SECTION 10: STABILITY AND REACTIVITY

### 10.1 Reactivity

**Reactivity:** Not applicable.

### 10.2 Chemical Stability

**Chemical stability:** Stable under normal temperatures and pressures.

### 10.3 Possibility of hazardous reactions

**Hazardous polymerization:** Not reported.

### 10.4 Conditions to avoid

**Conditions to avoid:** High temperatures, high humidity.

### 10.5 Incompatible materials

**Incompatible materials:** May react with concentrated acids. Silver is incompatible with hydrogen peroxide and reacts with diluted nitric acid

## SECTION 11: TOXICOLOGICAL INFORMATION

### 11.1 Information on toxicological effects

**Bismuth:**

**Ingestion Toxicity:** Oral – Rat LD50 – Lethal dose, 50 percent kill: 5mg/kg [Details of toxic effects not reported other than lethal dose value] (RTECS)

**Glycerol mmonooleate:**

**Eye Toxicity:** Administration into the eye – Rabbit Standard Draize test: 100mg [Mild] (RTECS)

**Potential Health Effects:** Exposures to soldering fumes and vapours may be irritating to eyes, respiratory system, and skin.

**Route of Exposure:** Eyes. Skin. Inhalation. Ingestion.

## SECTION 12: ECOLOGICAL INFORMATION

### 12.1 Ecotoxicity

**Ecotoxicity:** Toxic to aquatic life with long-lasting effects

**Effect of Material on Plant/Animal:** In high concentrations, this product may be dangerous to plants and animals

### 12.2 Persistence and degradability

**Biodegradation** Flux is biodegradable.

### 12.3 Bioaccumulative potential

**Bioaccumulation:** Not determined.

### 12.4 Mobility in soil

**Mobility in Environmental Media:** Not determined.

## SECTION 13: DISPOSAL CONSIDERATIONS

### 13.1 Waste treatment methods

**Waste Disposal:** Consult with the US EPA Guidelines listed in 40 CFR Part 261.3 for the classifications of hazardous waste prior to disposal. Urthermore, consult with your state and local waste requirements or guidelines, if applicable, to ensure compliance. Arrange disposal in accordance to the EPA and/or state and local guidelines.

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#### SECTION 14: TRANSPORT INFORMATION

DOT Shipping Name: Not regulated  
 DOT UN Number: Not regulated  
 IMDG Shipping Name: Not regulated  
 IMDG UN Number: Not regulated  
 IATA Shipping Name: Not regulated  
 IATA UN Number: Not regulated  
 RID/ADR Shipping Name: Not regulated  
 RID/ADR UN Number: Not regulated

#### SECTION 15: REGULATORY INFORMATION

##### 15.1 Safety, health, and environmental regulations/legislation specific for the substance or mixture

###### Regulatory – Product Based:

Canada WHMIS: Controlled – Class: D2A Very Toxic  
 Canada Reg Status: This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all of the information required by the Controlled Products Regulations.

###### Regulatory – Ingredient Based:

**Bismuth:**  
 Canada DSL: Listed  
 TSCA Inventory Status: Listed  
**Hydrogenated Rosin:**  
 Canada DSL: Listed  
 TSCA Inventory Status: Listed  
**Salicylic Acid:**  
 Canada DSL: Listed  
 TSCA Inventory Status: Listed  
**Alpha-Terpineol:**  
 Canada DSL: Listed  
 TSCA Inventory Status: Listed  
**Tridecyl alcohol:**  
 :Canada DSL: Listed  
 TSCA Inventory Status: Listed  
 Canada WHMIS: Controlled – Class: D2B Toxic  
 Canada Reg. Status: This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all of the information required by the Controlled Products Regulations.  
**Tin:**  
 Canada DSL: Listed  
 TSCA Inventory Status: Listed  
**Lead:**  
 Canada DSL: Listed  
 TSCA Inventory Status: Listed  
 Section 313: EPCRA – 40 CFR Part 372 – (SARA Title III) Section 313 Listed Chemical.  
**Silver:**  
 Canada DSL: Listed  
 TSCA Inventory Status: Listed  
 Section 313: EPCRA – 40 CFR Part 372 – (SARA Title III) Section 313 Listed Chemical.

##### 15.2 Chemical Safety Assessment

#### SECTION 16: Additional Information

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HMIS

Health	2
Flammability	1
Reactivity	0
PPE	X